



Dart Aerospace Ltd.
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D4092-042
Job Sheet 203016



Part No: D4092-042

Job Qty: 3.pcs

Part Name: Maintenance Step Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/7/19

Job Tracking No:

Due Date: 12/27/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP REV:A NEW ISSUE 10-10-08 JLM VERIFIED:DD IPP REV:B AS PER ECN 11-639 JLM
VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	3 pcs	12/27/19	12/27/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		DEC 16 2019
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Container No: S240503



Part: D4092 - 042

Job No: 203016

Serial No/Batch: S240503

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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Date: 12/16/19

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
110 Small Fab - 2 - B4B	3 pcs	12/27/19	0.00	0.60	Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
					Small Fab - 9 - B4B	
					QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
120 QC 5	3 pcs	12/27/19	0.00	0.00	QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
130 Packaging 3-1 - Stock - B4B	3 pcs	12/27/19	0.00	0.00	Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	

DEC 16 2019

DEC 17 2019
DAS
40
9-89

DAS
28
9-89

				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	3 pcs	12/27/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	DEC 24 2019 70
				QC 21 - SA - 53	9-89

Part Op 100 - (Pick Kit)
 Descriptions: 110 - ASSEMBLE AS PER DWG
 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

ST478A

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D4092-1	Maintenance Step	ST450 6 pcs (2 ea)	100-Packaging 1 - Pick Kit	8236991
D4093-1	Bracket	ST449 3 pcs (1 ea)	100-Packaging 1 - Pick Kit	8235094
D4093-3	Bracket	ST449 3 pcs (1 ea)	100-Packaging 1 - Pick Kit	8235099
D4093-5	Bracket	ST075 6 pcs (2 ea)	100-Packaging 1 - Pick Kit	8230624
MS21042L3	Nut	ST308 36 Ea (12 ea)	100-Packaging 1 - Pick Kit	8218152
MS24694-S54	Screw	ST284 6 Ea (2 ea)	100-Packaging 1 - Pick Kit	8228669
MS24694-S55	Screw	ST283 24 Ea (8 ea)	100-Packaging 1 - Pick Kit	8173065
MS24694-S56	Screw	ST283 6 Ea (2 ea)	100-Packaging 1 - Pick Kit	8104457
NAS1149D0332J	Washer	ST264 36 Ea (12 ea)	100-Packaging 1 - Pick Kit	8228269

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	D4092-1	6	31	0
	D4093-1	3	8	0
	D4093-3	3	9	0
	D4093-5	6	21	0
	MS21042L3	36	1,127	0
	MS24694-S54	6	290	0
	MS24694-S55	24	149	0
	MS24694-S56	6	62	0
	NAS1149D0332J	36	2,588	0

Part Specifications
Specifications could not be found.